

What is claimed is:

1. A gas sensor measuring a given component content in a gas comprising:
 - 5 a housing;
 - a sensing unit having a length disposed in said housing, said sensing unit having defined in a first end portion thereof a reference gas chamber to be filled with a reference gas used in providing a sensor signal through a lead which is employed in determining the
 - 10 given gas component content in the gas;
 - a first metallic cover installed on said housing to cover a second end portion of said sensing unit;
 - a second metallic cover installed on a periphery of said first metallic cover;
 - 15 a first vent formed in said first metallic cover;
 - a second vent formed in said second metallic cover which communicates with said first vent to admit the reference gas into the reference gas chamber through a reference gas passage; and
 - an insulating member disposed in said first metallic cover,
 - 20 having formed therein a hole through which the lead passes to connect with said sensing unit, said insulating member being made of a cylindrical porcelain having an outer peripheral wall which is substantially circular in cross section and which defines the reference gas passage.
- 25 2. A gas sensor as set forth in claim 1, wherein said insulating

member has a first end surface and a second end surface opposed to the first end surface in a longitudinal direction of the gas sensor parallel to the length of said sensing unit, said insulating member having a through hole extending in a direction of the first end 5 surface to the second end surface to define a portion of the reference gas passage.

3. A gas sensor as set forth in claim 1, wherein said insulating member is arranged in alignment with said sensor unit and has a 10 first end surface and a second end surface closer to said sensor unit, said insulating member having a groove formed in the outer peripheral wall which extends from the first vent to the first end surface to define a portion of the reference gas passage.
- 15 4. A gas sensor as set forth in claim 3, wherein said insulating member has a small-diameter portion formed closer to the first end surface and a large-diameter portion continuing from the small-diameter portion, and wherein if a length of the small-diameter portion in a direction is defined as $L1$, a distance $L2$ 20 between the large-diameter portion and an upstream end of the groove facing the first vent lies within a range of $L1/5$ to $L1/2$.

- 25 5. A gas sensor as set forth in claim 3, wherein the first vent has a diameter R in the longitudinal direction of the gas sensor, and a distance between a point on a periphery of the first vent closest to the second end surface of said insulating member and an upstream

end of the groove facing the first vent is greater than or equal to $R/3$.

6. A gas sensor as set forth in claim 1, wherein said insulating member is arranged in alignment with said sensor unit and has a
5 first end surface and a second end surface closer to said sensor unit, said insulating member having a groove formed in the outer peripheral wall which extends from the first vent to the second end surface to define a portion of the reference gas passage.
- 10 7. A gas sensor as set forth in claim 3, wherein if a plane tangent to a periphery of said insulating member is defined as P , a plane passing through the deepest point of the groove in parallel to the plane P is defined as P_1 , and a plane passing in parallel to the plane P through the center of the through hole formed in said
15 insulating member is defined as P_2 , a distance S_1 between the planes P and P_1 is smaller than or equal to a distance S_2 between the planes P and P_2 .
8. A gas sensor as set forth in claim 6, wherein if a plane
20 tangent to a periphery of said insulating member is defined as P , a plane passing through the deepest point of the groove in parallel to the plane P is defined as P_1 , and a plane passing in parallel to the plane P through the center of the through hole formed in said insulating member is defined as P_2 , a distance S_1 between the
25 planes P and P_1 is smaller than or equal to a distance S_2 between the planes P and P_2 .

9. A gas sensor as set forth in claim 1, wherein if a width of the reference gas passages defined on the outer peripheral wall of said insulating member is defined as H_1 , and a diameter of said insulating member is defined as H_2 , a condition of $H_1 \leq H_2 / 2^{1/2}$ is satisfied.
10. A gas sensor as set forth in claim 1, wherein said insulating member has formed therein a plurality of lead holes through which leads pass to connect with said sensing unit, and wherein the reference gas passage is defined at a location where a line passing through a center of said insulating member between adjacent two of the lead holes intersects the outer peripheral wall of said insulating member.
11. A gas sensor as set forth in claim 1, wherein the reference gas passage is defined by a hole formed in said insulating member which extends from a portion of the outer peripheral wall of said insulating member facing the first vent and communicates with the hole through which the lead passes.
12. A gas sensor as set forth in claim 2, wherein said insulating member has formed therein a plurality of lead holes extending in the longitudinal direction of the gas sensor through which leads pass to connect with said sensing unit, and wherein said insulating member has formed therein a lateral hole extending between the lead holes in

communication with the through hole extending in the direction of the first end surface to the second end surface of said insulating member to define the reference gas passage.

5 13. A gas sensor as set forth in claim 1, wherein said insulating member includes a small-diameter portion and a large-diameter portion continuing from the small-diameter portion and has a chamber formed in said insulating member, and wherein the reference gas passage is defined by a through hole formed in said
10 insulating member which extends from a portion of the outer peripheral wall facing the first vent to the chamber through the small-diameter portion and the large-diameter portion.

14. A gas sensor as set forth in claim 1, wherein said insulating member is arranged in alignment with said sensor unit and has a first end surface and a second end surface closer to said sensor unit, and wherein the reference gas passage is defined by an inner wall of said first metallic cover and a surface of the outer peripheral wall of said insulating member tapering off to the first end surface.
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15. A gas sensor forth in claim 1, wherein said insulating member is arranged in alignment with said sensor unit and has a first end surface and a second end surface closer to said sensor unit, and wherein the reference gas passage is defined by an inner wall of said first metallic cover and a first and a second annular step formed
25 on the outer peripheral wall of said insulating member, the first

annular step being smaller in diameter than the second step.

16. A gas sensor as set forth in claim 2, wherein the reference gas passage is defined by a hole formed in said insulating member which
5 extends from a portion of the outer peripheral wall of said insulating member facing the first vent and communicates with the hole through which the lead passes.

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